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D350-616-011
Job Sheet 183986



Part No: D350-616-011

Job Qty: 2 ea

Part Name: Full Emergency Litter



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 10/1/18

Job Tracking No:

Due Date: 10/1/18

Created By: Jason Leroux

Type: SOLD

Description:

Note: DWG REV H IPP E 03.04.04 Reformat KJ/RF IPP Rev:F 08-12-10 rev.E as per dwg DD verified by:ec IPP
REV:G 13.05.21 AS PER DWG REV:G DD VERF:JLM IPP REV:H 16.04.19 NOW @ CHG007 DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	3 Ea	10/1/18	10/1/18	0.00	0.00	Start Up Small Fab-4		
101	Small Fab	3 pcs	10/1/18	10/1/18	0.00	1.96	Small Fab-4		
105	QC	3 pcs	10/1/18	10/1/18	0.00	0.00	QC5		
119	Packaging	3 pcs	10/1/18	10/1/18	0.00	0.00	Packaging1-3		
120	QC	3 pcs	10/1/18	10/1/18	0.00	0.00	QC4		
130	Packaging	3 pcs	10/1/18	10/1/18	0.00	0.00	Packaging3-1		
135	DC	3 pcs	10/1/18	10/1/18	0.00	0.00	DC		
140	QC21-FG	3 Ea	10/1/18	10/1/18	0.00	0.00	QC21		

Part Op 101 - 1- Assemble as per Dwg D2370 2- Transfer drill using D4812-041 as template and open to size 0.250" as per Dwg
Descriptions: D2370 AND DT9935 DRILL JIG 3- Ensure fit of D4812-041 and remove for shipping ***D4812-041 MUST STAY WITH
LITTER FRAME*** 4- Deburr

130 - Identify and pack for shipping as per PPP D350-616-011 Location: _____ PPP Rev: _____

135 - Photocopy bluefile and create labels per PPP D350-616-011 CHG007

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D2370-1	Litter Frame Assembly	3 Ea (1 ea)	90-Start up Operation	5102755
D4812-041	Patient Stop Assembly	3 Ea (1 ea)	90-Start up Operation	5088388
D350-616-013	Deck Plate & Tie Down	3 Ea (1 ea)	119-Packaging	1x 5101184 1x 5101098

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D2370-1	3	5	0
	D4812-041	3	4	0
119-Packaging	D350-616-013	3	3	0

Part Specifications

Specifications could not be found.

DART
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Container No: S114884



Part: D50-616-011

Job No: 63986

Serial No/Batch: S114884

Revision:

Inspector:

Exp Date:

Instructions: TC STC SH96-10 Issue 2 of 2 FAA STC SR004051

Part Number: D350-616-011

Description: EMERGENCY LITTER[illegible]